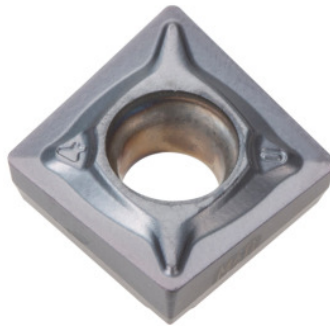


**Garant**

**Indexable insert for turning ZCMX 130404, for "4 in 1" turning and boring tools, Grade: HBZ140**

**Order data**

Order number	268443 HBZ140
GTIN	4062406770181
Item class	21K

**Description****Version:**

General-purpose medium grit substrate with PVD coating. First choice for turning and drilling applications.

**Technical description**

ISO code indexable insert	ZCMX 130404
Feed rate $f$ when turning	0.1 - 0.3 mm
Cutting conditions	slightly interrupted
Main application	M
Feed rate $f$ when drilling	0.03 - 0.12 mm
Cutting depth $a_p$	0.4 - 2 mm
Corner radius	0.4 mm
Cutting speed $v_c$ main application	50 - 190 m/min

Grade	HBZ140
suitable for tool dia. $D_c$	25 mm
Type of product	Indexable insert for turning